

**Ramset fasteners may be specified by their type or catalog number to satisfy fastening requirements.**

### PIN SPECIFICATIONS

- Made from AISI 1070 steel. Austempered to a core hardness of 52-56 Rc
- Typical tensile strength: 270,000 psi
- Typical shear strength: 162,000 psi
- **STANDARD FINISHES**

Mechanical zinc plate to a minimum thickness of .0002 meets requirements of ASTM B695—Class 5 Type 1

### APPROVALS/LISTINGS

- **ICC Evaluation Service, Inc.**  
#ESR-1799 Powder Pins & Clips
- **City of Los Angeles**  
#RR-22668 Powder pins



FASTENERS IN NORMAL WEIGHT CONCRETE										
PART NUMBER SERIES	SHANK DIAMETER (INCH)	MINIMUM PENETRATION (INCH)	INSTALLED IN STONE AGGREGATE CONCRETE CONCRETE COMPRESSIVE STRENGTH ALLOWABLE LOAD - Ultimate Load							
			2000 PSI		4000 PSI		6000 PSI			
			TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)
1500/1600 SERIES	0.145	3/4	<b>50</b> 655	<b>66</b> 739	<b>100</b> 511	<b>104</b> 552	.....	.....	.....	.....
		1	<b>152</b> 943	<b>166</b> 1229	<b>157</b> 937	<b>182</b> 1342	.....	.....	.....	.....
		1-1/4	<b>159</b> 1078	<b>265</b> 1665	<b>179</b> 1043	<b>267</b> 1538	.....	.....	.....	.....
		1-1/2	<b>154</b> 1450	<b>340</b> 2027	<b>209</b> 1357	<b>342</b> 1712	.....	.....	.....	.....

FASTENERS IN LIGHTWEIGHT CONCRETE						
PART NUMBER SERIES	SHANK DIAMETER (INCH)	MINIMUM PENETRATION (INCH)	ALLOWABLE WORKING VALUES INSTALLED IN 3000 PSI LIGHTWEIGHT CONCRETE ALLOWABLE LOAD - Ultimate Load			
			3000 PSI LIGHTWEIGHT W/DECKING		3000 PSI LIGHTWEIGHT	
			LOWER FLUTE TENSION	LOWER FLUTE SHEAR	TENSION	SHEAR
1500 SERIES	0.145	3/4	76 395	260 1409	167 837	179 894
		1	134 668	265 1505	200 998	228 1141
		1-1/4	157 784	269 1344	333 1664	400 2090
		1-1/2	233 1163	346 1728	391 1957	410 2050

**Note 1:** ALLOWABLE loads are shown in the **LARGE BOLD** font, Ultimate loads are shown in smaller italic font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Values shown in concrete are for the fastener only. Connected members must be investigated separately. **Note 5:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 6:** Job site testing may be required to determine actual job site values. **Note 7:** Minimum edge distance is 3 inches unless otherwise approved. **Note 8:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa

FASTENERS IN STEEL												
PART NUMBER SERIES	SHANK DIA (INCH)	TYPE OF SHANK	INSTALLED IN A36 STRUCTURAL STEEL-STEEL THICKNESS (INCHES) ALLOWABLE LOAD - Ultimate Load									
			3/16		1/4		3/8		1/2		3/4	
			TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)
1500/1600	0.145	SMOOTH	<b>81</b> 790	<b>373</b> 2039	<b>181</b> 1269	<b>273</b> 1642	<b>397</b> 2169	<b>489</b> 2771	<b>243</b> 1328 <sup>8</sup>	<b>277</b> 1514 <sup>8</sup>	.....	.....
		KNURLED	<b>296</b> 1633	<b>636</b> 3516	584 3384	<b>659</b> 3822	<b>680</b> 3755	<b>730</b> 4030	<b>253</b> 1459 <sup>8</sup>	<b>293</b> 1632 <sup>8</sup>	.....	.....

PART NUMBER SERIES	SHANK DIA (INCH)	TYPE OF SHANK	INSTALLED IN A572 GRADE 50 STRUCTURAL STEEL-STEEL THICKNESS (INCHES) ALLOWABLE LOAD - Ultimate Load									
			3/16		1/4		3/8		1/2		3/4	
			TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)	TENSION (LBS)	SHEAR (LBS)
1500/1600	0.145	SMOOTH	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
		KNURLED	260 1609	499 3182	579 3411	725 4272	383 2216 <sup>7</sup>	595 3431 <sup>7</sup>	.....	.....	.....	.....

**Note 1:** ALLOWABLE loads are shown in the **LARGE BOLD** font, Ultimate loads are shown in smaller italic font. **Note 2:** Testing conducted in accordance with ICC AC70 & ASTM E1190. **Note 3:** Safety factors are based on coefficient of variation. In accordance with ICC AC70, the safety factor will be no less than 5. **Note 4:** Cyclic, fatigue, shock loads, and other design criteria may require a different safety factor. **Note 5:** Job site testing may be required to determine actual job site values. **Note 6:** Values shown are for fastenings that have the entire pointed end of the fastener driven through the steel plate; except as noted below. **Note 7:** Fastener penetration is 3/8" minimum. **Note 8:** Fastener penetration is 7/16" minimum. **Note 9:** Fastener penetration is 1/2" minimum. **Note 10:** For SI: 1 lbf = 4.448 N, 1 inch = 25.4 mm, 1 ksi = 6.89MPa. \* Partial penetration = .28